DTIME WIZARD

BUILDING GUIDE



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01. Components List + Tools

Resistors

6,8 kΩ X8 – Pack 1/3 X2 – Pack 2/3 for V2 kit

100 kΩ X4 – Pack 1/3

1 MΩ X2 – Pack 1/3

1 kΩ X6 – Pack 1/3

22 Ω X1 – Pack 1/3

33 kΩ X6 – Pack 2/3 (V2 kit only)

Capacitors

22 pF X2 – Pack 1/3 C1 + C2

100 nF X4 – Pack 1/3 C3 → C6

Diodes

1N4148 X1 – Pack 1/3 D1

1N4742 Zenner X1 – Pack 1/3 D2

Quartz

16 MHz X1 – Pack 1/3 O1

LED's

Green LED X6 – Pack 1/3 LED1 → LED6

IC's

8 Pin IC Socket X3 – Antistatic Foam ICS2 → ICS4

LM358 OpAmp X3 – Antistatic Foam on ICS2 → ICS4

28 Pin IC Socket X1 – Antistatic Foam ICS1

ATMEGA328 X1 – Antistatic Foam

78L05 X1 – Pack 1/3 IC2

Miscellanous

Switches X4 – Pack 2/3 S1 → S4

Jack Connectors X8 – Pack 2/3 J1 → J8

Jack Knurled Nuts X8 – Pack 2/3 on jack connectors

Mini Potentiometers X6 – Pack 2/3 P1 → P6

Jumper + Cap X1 – Pack 1/3 JP1 Power Supply Header X1 – Pack 1/3 PSH1

M3 Screws X2 – Pack 2/3 on panel

PCB X1 – Pack 3/3 Aluminum Panel

X1 – Pack 3/3

Power ribbon Cable X1

Tools

Soldering Iron Solder Cutting Pliers Masking Tape

02. PCB Sides



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Back

03. PCB Assembly

04_1. Diode 1N4148

Two different diodes are used in this build. This step only concern the 1N4148, that's to say the tiny one. Please note that the diode orientation has to match the PCB silkscreen. The white line on the silkscreen has to match the black bar on the component, as on the following picture.





04_2. Laying 1MΩ Resistor

The $1M\Omega$ resistor is the only one that lays flat with the PCB. Its place is right next to the 1N4148 diode. Resistors have no polarity, so you don't need to put them in a specific direction.





04_3. Capacitors

Just like the resistors, there's no polarity to observe here. What's important is not to mixup the two different capacitors. The 22pF has 220 printed on it and the 100nF has 104.

Once you're done soldering, cut the component's legs that stick out from the backside of PCB. This cutting job has to be done for every component that has an excess of legs sticking out of the solder.





04_4. Quartz

No polarity for the quartz neither. But you need to solder it as flush to the PCB as you can and carefully cut the excess legs once you're done. Be attentive to this step cause the quartz is placed inside the Atmeg IC zone but on the other side of the PCB.





04_5.78L05 Regulator

Bend the middle leg of the 78L05. Then place it on the PCB, Its flat side has to correspond to the flat side of the silkscreen.



04_6. Standing Resistors

Only one leg of the resistors has to be bent before soldering. Bend the leg as close as possible to the resistor. You also need to be carefull with the four resistors



that are next to the switches. Make sure that none of the legs get in contact with the switches body.







04_6. Standing Resistors (suite)





04_7. Zenner Diode

As in step 4_1, you have to be carefull with the diode polarity. This time, the black line on the component marks the side that needs to be inserted inside the circle on the silkscreen, like so:





04_8. IC Sockets

Now, let's flip the PCB and continue. We're going to solder the two ICs sockets. Be attentive to their orientation. The red lines on the picture show the right position.





04_9. Power Supply Header

It's time to solder the power supply header. Insert the short legged side inside the PCB holes, solder one leg, check the alignment (the header has to lay flat with the PCB) and solder the remaining legs.





04_10. Jack Connectors

Let's flip the PCB again. There are 8 jack connectors that have to sit tight and flush with the PCB. Be sure to push them all the way through before soldering.





04_11. Potentiometers

Now you can place and solder the potentiometers. All the six can be done at once, just be sure that they are fully pushed inside the PCB holes and that they lay perpendicular to it.





04_12. Jumper

Time to solder the jumper. Place the short legged side of the jumper inside the PCB and solder. Silkscreen shows the jumper on the front side of the PCB but you might prefer to solder it on the back side for easy access.

By default, all the dividers provide trigger signals, but with the jumper cap on, **dividers 5** and **6** can produce half period gate signals.





04_13. Switches

The switches are provided with a variety of nuts and washers but only 1 of them is needed. Save the first hex nut for the final assembly. discard all the other, you don't need them.

Once you've removed everything, you can place the 4 switches on the PCB. Then mount the front panel and keep it in place with two knurled nuts on jacks CLK and B6.

Finally, you can solder the switches.





04_14. LED's

Now that the switches are in place, remove the front panel from the PCB and place the six LED's in their places. Be sure to check the polarity, a LED soldered backward will not light up.

To get the LED's well mounted, flush with the panel, you need to reassemble the front panel and PCB (by finger tightenning hex nuts on CLK & B6 jacks). Stick some masking tape to cover the panel LED's holes, therefore you can push them through the panel until they sit flush and stick to the tape to solder them.



04_14. IC's & Bolts

It's now time to plug the IC's in their socket. Make sure the IC orientation matches the socket orientation as on the following picture :



Place the eight knurled nuts on the jack connectors and the four hex nuts on the switches. That's it, you've finished !

Plug the power cable and make sure the red side of the ribbon cable matches the -12V on the PCB. Now let's plug the module in your system and test it. Plug a clock signal on the CLK input and set all the potentiometers to their smallest values and the switches all up. If you're all good,



all the LED's should blink accordingly to the incoming clock signal.

If ever you get some troubles or questions, send us an email at **support@shakmatmodular.com**. To download the Time Wizard User Manual, go to our website and navigate to the support section.

www.shakmatmodular.com